

Date: Wednesday, 11/02/2009 12:46:24 PM
 User: Jean-Luc Menard

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BK117 SKIDTUBE ASSEMBLY
Job Number :	42523		
Estimate Number :	12899		
P.O. Number :		Part Number :	D117762011
This Issue :	11/02/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	09/10/2008	Project Number :	N/A
Previous Run :	40335	Drawing Revision :	1/A
Written By :	<i>Jul 09-02-11</i>	Material :	
Checked & Approved By :		Due Date :	31/10/2008
Comment :	Est Rev:A 07.06.11 New Issue EC Est Rev:B 08-02-22 change to revA DD verified by:ec		

Additional Product

Est RVC DSI 9435 Incorporated

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



for JD 08/10/20



Comment: DOCUMENT CONTROL ECN 08-562 08/11/20

see above DSI

Photocopy bluefile & type labels per PPP D117-762-011 CHG001/2

2.0 42523A BK117 SKIDTUBE ASSEMBLY



Comment: Sub-Component BK117 SKIDTUBE ASSEMBLY

1 x D117-762-041 Batch: *42523A*

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0 D35121 Wearplate



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

WEARPLATE

Batch: *B42532*

5.0 AN960C10L washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Batch: *M109061*

96211

SP

(X)

SP

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Seq. #:

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Description :

6.0

AN3C4A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

BATCH: M110460

50

7.0

D38641

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bushing

batch: B843921

50

8.0

AN652A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

batch: M110103

50

9.0

MS21042L6

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

batch: M108183

50

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9/2/11
09-02-17

50

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D117-762-011

Location: 82

PPP Rev: A

9/2/16

10

50

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/2011

Job Completion



42523H

MF
09-02-19